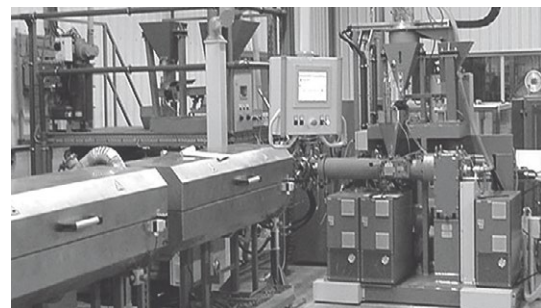
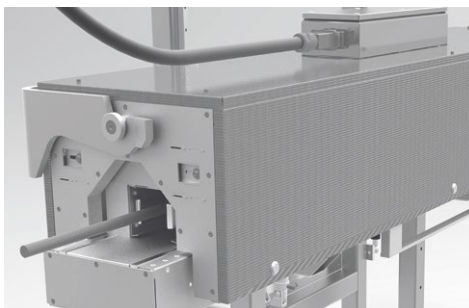
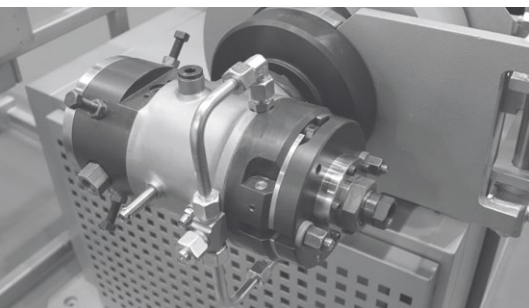
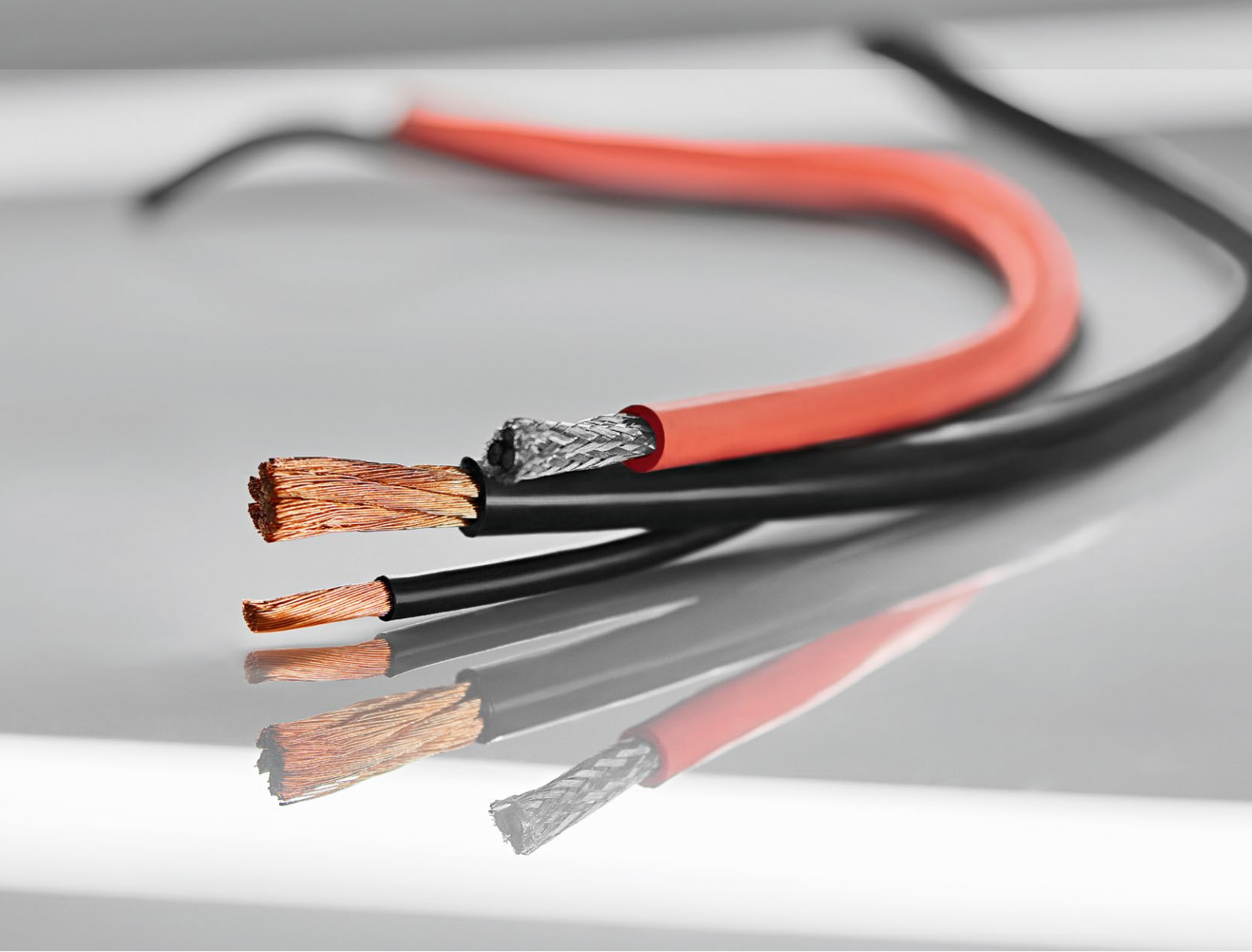


Extrusion Lines with Infrared Curing for Silicone Cables

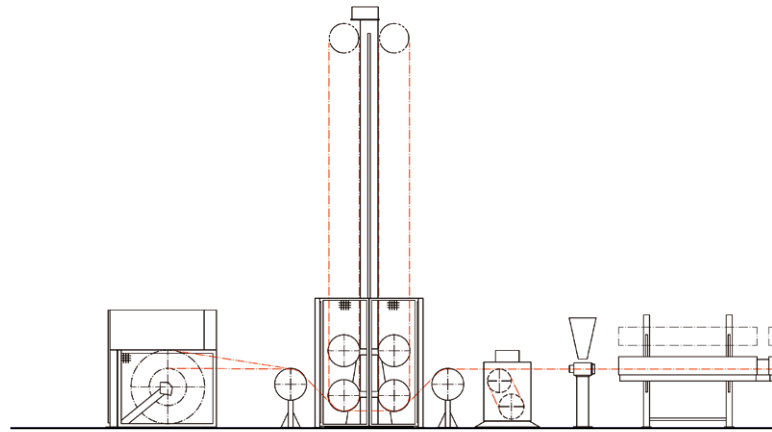


TROESTER

EXCELLENCE IN EXTRUSION.

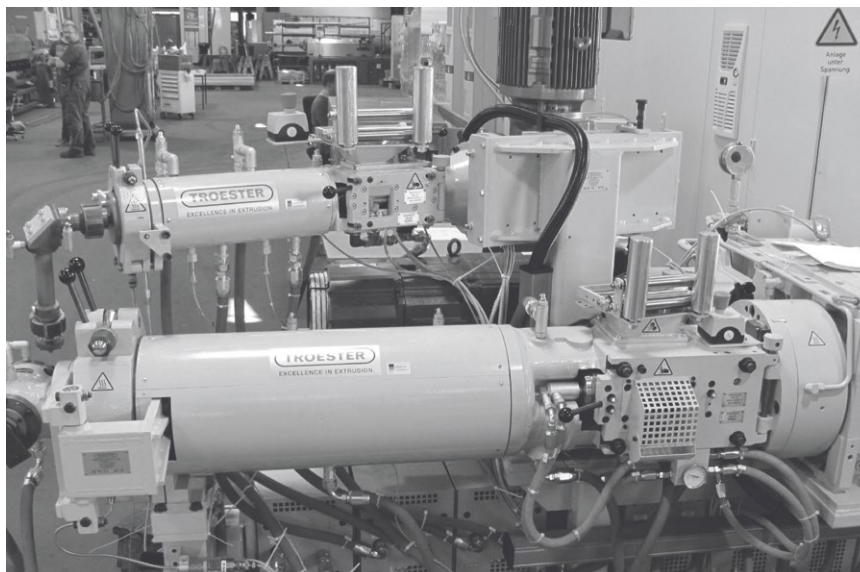
Extrusion Lines with Infrared Curing for Silicone Cables

Silicone cables are used for applications with the demand for high temperature resistance and flexibility. TROESTER Extrusion Lines with Infrared Curing process all kind of silicone materials at high output combined with excellent melt quality.



Silicone Extruder

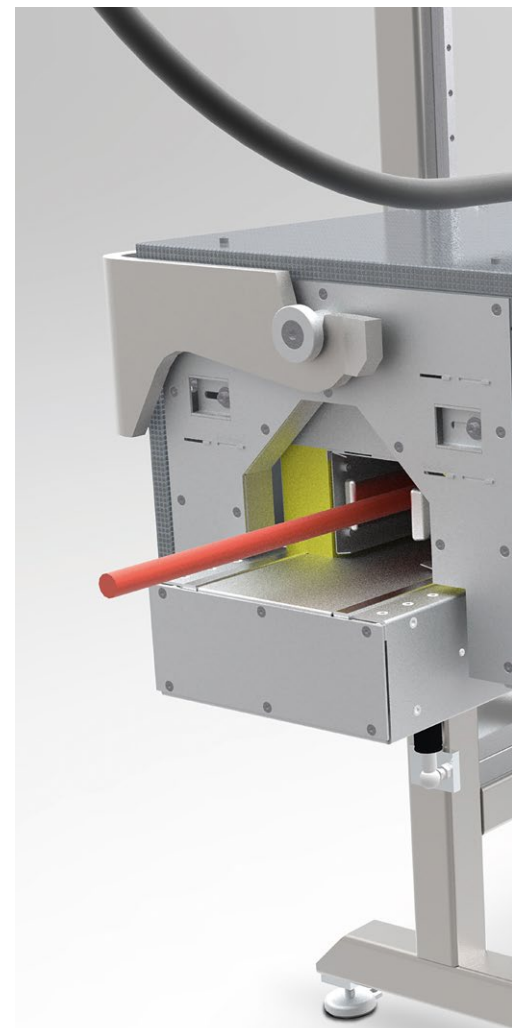
- > Feed roll for stripe/granulate feeding
- > Stripe feeding unit (option)
- > Cooling/Heating Units for improved process temperature control
- > Screw and barrel in abrasive resistance design



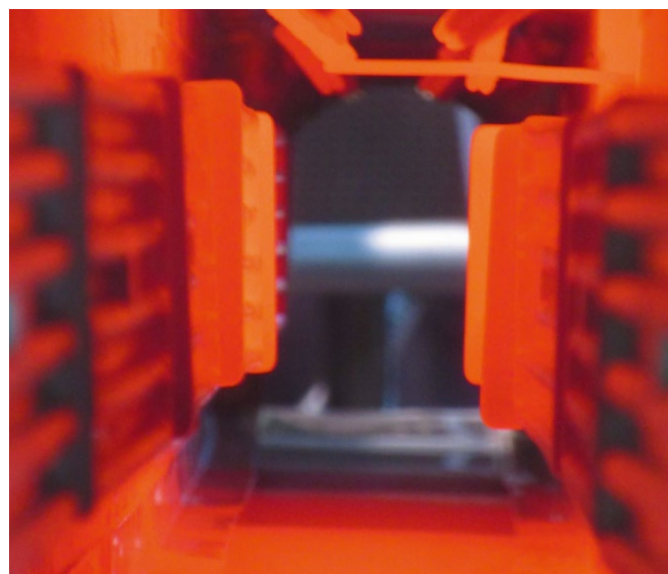
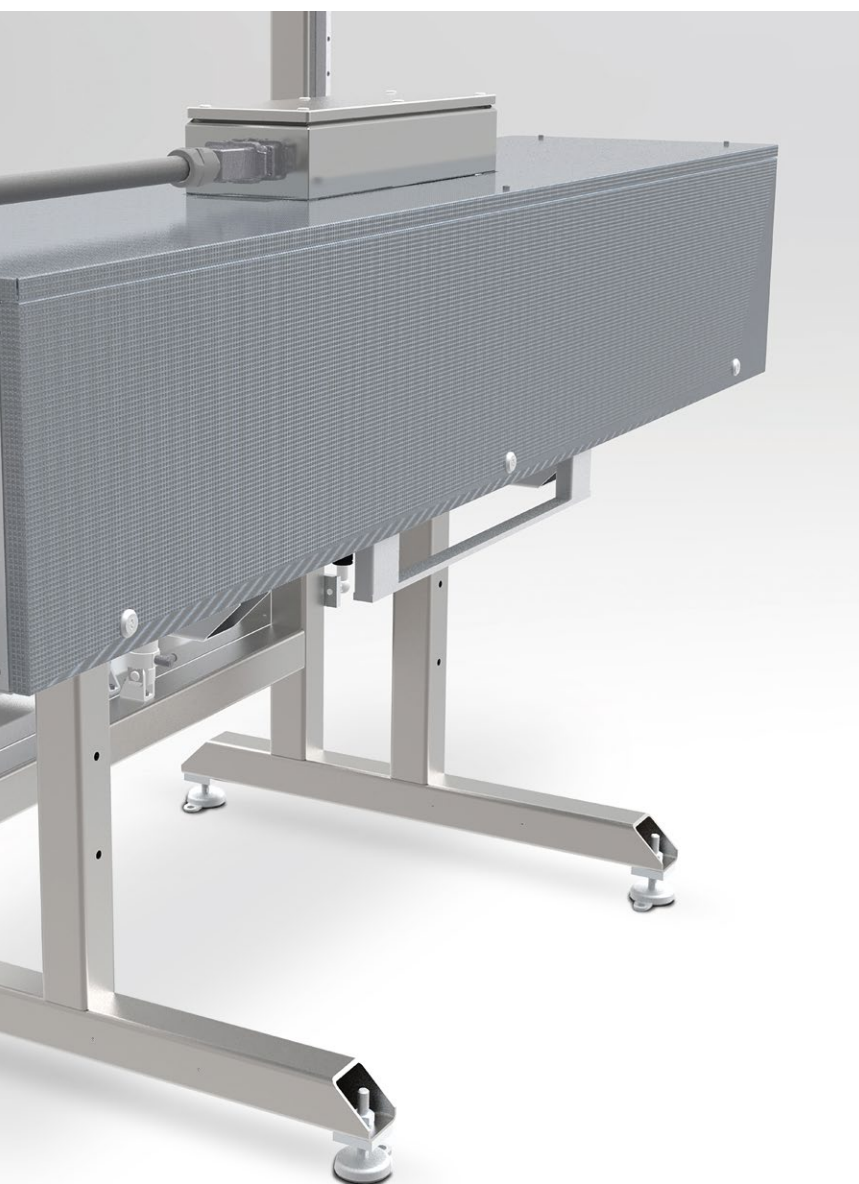
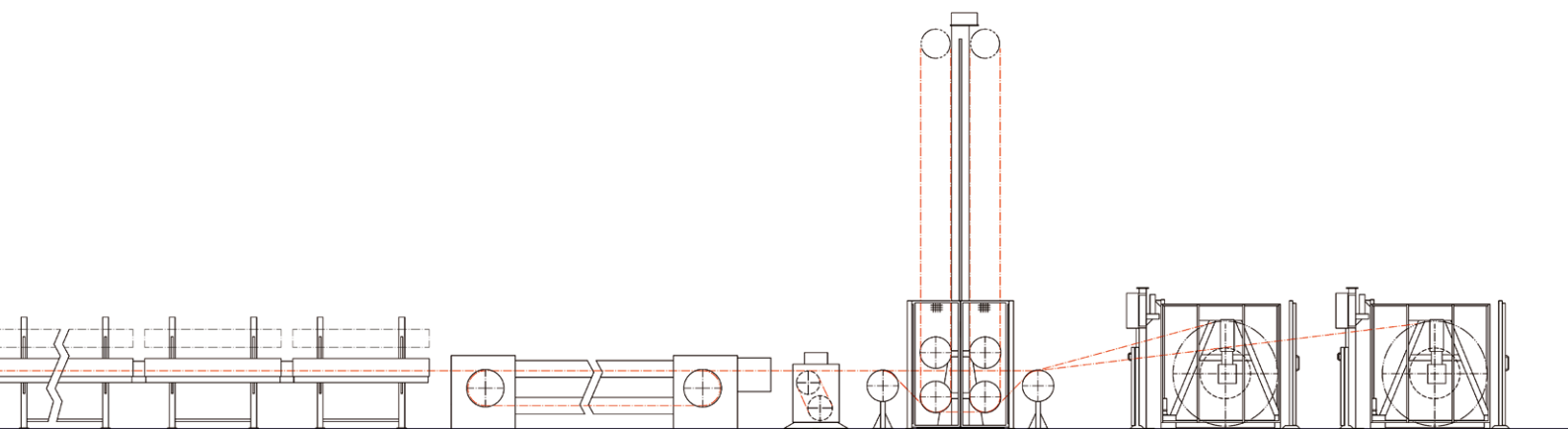
Extruder Output

Extruder Size	without Screens [kg/h]		with Screens [kg/h]	
	Main	Skin/Stripe	Main	Skin/Stripe
GS/k SIL 45-14D	–	30	–	21
GS/k SIL 60-14D	80-120	65	60-85	45
GS/k SIL 90-14D	200-300	–	140-210	–
GS/k SIL 120-14D	405-510	–	280-355	–

For Silicones with peroxide curing agents

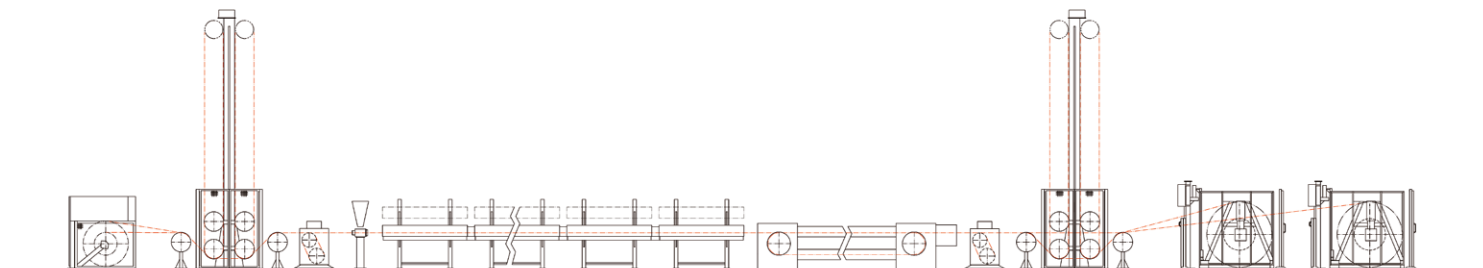


Infrared Curing Oven TRIOX



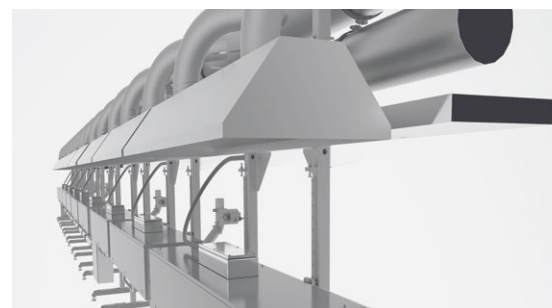
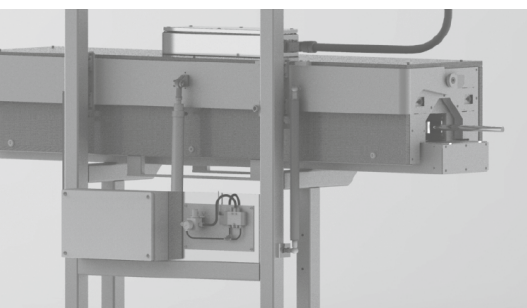
Infrared Curing Oven TRIOX

- > Modular, compact design
- > Easy maintenance by exchangeable top unit
- > High efficiency by adjustable IR Heaters
- > Integrated Exhaust Extraction
- > Length adjustment by Intelligent multipass section



Line Characteristic (Example)

Line Data	1	2	3
Conductor cross section	0,2-10,0 mm ²	0,5-120,0 mm ²	10-300 mm ²
Wall thickness	0,5-1,4 mm	0,3-3,0 mm	1,0-6,5 mm
Cable diameter max.	8 mm	25 mm	40 mm
Cable weight max.	0,2 kg/m	1 kg/m	3 kg/m
Line speed max.	300 m/min.	300 m/min.	100 m/min.
Line Configuration			
Extruder 1	GS 60	GS 90	GS 120
Extruder 2	GS 45	GS 45	GS 45
Extruder 3	–	(GS 45)	(GS 45)
Cross head	Qu 20	Qu 25	Qu 40
IR Shock Oven	3 x 2,4 m	3 x 2,4 m	3 x 2,4 m
IR Curing Oven (Single/Multi)	5 x 2,4 m	6 x 2,4 m	8 x 2,4 m
Cooling Trough (Multipass)	15 m x 5	19 m x 5	19 m x 7



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